

## 825-3680 Promatch® ProGlaze Neutral Wet Glaze

<b>Product codes:</b>	825-3680	<b>Viscosity</b>	N/A
		<b>Flash Point:</b>	>200°F
		<b>Density (lb/gal):</b>	7.19
		<b>Solid (% by weight):</b>	29.2%
		<b>Solid (% by volume):</b>	21.8%
		<b>Shelf Life (months):</b>	24

### Product Description:

Promatch® ProGlaze Neutral Wet Glaze is an all-purpose wet glaze for furniture and cabinets. It is specially formulated to be used with 844 tints and can be tinted up to a maximum of 25% by volume. This universal solvent borne glaze provides good adhesion and workability with various technologies such as pre-cats, conversion varnishes and 2k polyurethane.

### Uses:

Promatch® ProGlaze Neutral Wet Glaze is used for coloring of wood on furniture, cabinets and millwork. When properly applied, it will enhance the natural beauty of the wood.

<b>Environmental Data (as supplied):</b>	<b>VOC less exempt lb/gal:</b>	5.1
	<b>VOC lb/gal:</b>	5.1
	<b>VOC less exempt g/l:</b>	
	<b>VOC g/l:</b>	
	<b>VOC lb/lb Solid:</b>	2.42
	<b>VHAPs lb/lb Solid:</b>	0.03

### Note:

N/A

<b>Application Data</b>	<b>Suggested Uses:</b>	Wood Glaze
	<b>Mixing Ratio:</b>	N/A
	<b>Suggested Uses:</b>	N/A
	<b>Application Viscosity:</b>	N/A
	<b>Reducer:</b>	N/A
	<b>Retarder:</b>	N/A
	<b>Clean-up Solvent:</b>	803-1298
	<b>Recommended Wet Film:</b>	N/A
	<b>Coverage:</b>	N/A

### Note:

Applied spray or with rag, allow to dry, wipe or brush. Allow to dry.

Directions for use:

Surface Preparation:

N/A

General Information:

Prior to use, agitate thoroughly and tint as required with 844 line tints to a maximum of 25% by volume. The Promatch® ProGlaze Neutral Wet Glaze can be applied over washcoat, sealer, primer, enamel or topcoat. Must be re-coated with a clear topcoat afterwards. Sand with 280/320 grit paper before applying glaze. The glaze and topcoat must be applied within 8 hours of sanding.

Apply the Glaze by spraying or with a rag. Allow two or three minutes air drying before wiping. Wipe clean and do not leave on any excess material that may interfere with optimum adhesion.

Promatch® ProGlaze Neutral Wet Glaze must be thoroughly agitated to ensure product consistency.

Compatible with 436-48XX ora Verde® Chiaro, 431-46XX Varicure®, 131-53XX Varicure® Select, 421-63XX Chemlife® 24, 117-27XX Chemlife® 24 Plus, etc.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	N/A	N/A
Dry to Sand:	N/A	N/A
Dry to Stack:	N/A	N/A

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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