

423-4600 Aqualux® Uniclear WB Clear Sealer

Product codes:	423-4600	Viscosity	Zahn #2 signature cup 36 sec at 25°C
		Flash Point:	>93.3°C (200° F)
		Density (kg/l):	1.03
		Solid (% by weight):	39 ± 1%
		Solid (% by volume):	37 ± 1%
		Shelf Life (months):	6

Product Description:

Aqualux Uniclear Sealer is an all acrylic based formula developed to enhance the rich color of exotic woods like cherry, walnut, mahogany and others. Aqualux Uniclear Sealer is a high solid water white sealer designed for ease of application. Aqualux Uniclear Sealer is compatible with all Chemcraft Waterborne topcoats.

Uses:

Aqualux Uniclear Sealer is designed for interior furniture, fittings, kitchen cabinet and other wood applications.

Environmental Data (as supplied):

VOC less exempt lb/gal:	<1.8
VOC lb/gal:	<0.2
VOC less exempt g/l:	
VOC g/l:	
VOC lb/lb Solid:	<0.25
VHAPs lb/lb Solid:	<0.02

Note:

See individual compliance sheets for specific data

Application Data

Suggested Uses:	Wood Sealer
Mixing Ratio:	N/A
Suggested Uses:	N/A
Application Viscosity:	Zahn #2 signature cup 36 seconds
Reducer:	Water as required
Retarder:	N/A
Clean-up Solvent:	Use water when in liquid state, use water / Butyl Cellosolve 100-119 when material is semi-dried
Recommended Wet Film:	4 - 5 mils wet
Coverage:	N/A

Note:

N/A

Directions for use:

Surface Preparation:

Substrate should be sanded using 120, 150 or 180 grit sandpaper prior to staining or coating. Aqualux Uniclear Sealer should be sanded with 240, 280, and 320 grit stearated paper prior to being coated. Stain systems recommended under this product are Chemcraft Waterborne wiping stains 824-XXXX.

General Information:

Mix material before use. Add water to reduce, if required, and mix thoroughly. Apply by spray at wet film builds of 4 - 5 mils. Aqualux Uniclear can be used under 423-46XX. Application and drying conditions must be at temperatures of 18°C or above and at a humidity of less than 65%. Increased airflow and/or drying temperatures, including the use of infrared, will greatly decrease dry times. Aqualux Uniclear Sealer must be agitated thoroughly at all times to ensure product consistency. Contact with metal surfaces should be avoided.

Note: Aqualux Uniclear Sealer must not be polluted with oil, solvent based paint or the like and should not be applied to metal surfaces. Aqualux Uniclear Sealer must not be sanded with steel wool between the coats. Film build should not exceed 2 dry mils per coat. Total film build must not exceed 4 dry mils.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	15 - 20 minutes	10 - 15 minutes
Dry to Sand:	1 hour	24 hours
Dry to Stack:	45 minutes	8 hours

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc
1431 Progress Ave
High Point, NC 27260
336-841-5111

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