

## 824-3602 Promatch® Waterborne Wipe Stain Base

<b>Product codes:</b>	824-3602 Wipe Stain Base	<b>Viscosity</b>	180-220 cps at 25°C
		<b>Flash Point:</b>	N/A
		<b>Density (kg/l):</b>	1.01 ± 2% at 25°C
		<b>Solid (% by weight):</b>	5 ± 0.5%
		<b>Solid (% by volume):</b>	4 ± 0.5%
		<b>Shelf Life (months):</b>	6

### Product Description:

Waterborne Wipe Stain base providing an easy of wipe and a remarkable wetting power.

### Uses:

Developed for all solid and veneer wood substrate.

For interior use only.

### Environmental Data (as supplied):

<b>VOC less exempt lb/gal:</b>	<5.6
<b>VOC lb/gal:</b>	<5.6
<b>VOC less exempt g/l:</b>	
<b>VOC g/l:</b>	
<b>VOC lb/lb Solid:</b>	<1.6
<b>VHAPs lb/lb Solid:</b>	<0.3

### Note:

See individual compliance sheets for specific data

### Application Data

<b>Suggested Uses:</b>	Spray / Wipe
<b>Mixing Ratio:</b>	N/A
<b>Suggested Uses:</b>	N/A
<b>Application Viscosity:</b>	N/A
<b>Reducer:</b>	Water if needed
<b>Retarder:</b>	013-0500 @ 2-5%
<b>Clean-up Solvent:</b>	Water, 800-5742, Clean wipe with a rag
<b>Recommended Wet Film:</b>	N/A
<b>Coverage:</b>	N/A

### Note:

N/A

**Directions for use:****Surface Preparation:**

The substrate must be sanded with a 180 grit sand paper and free of dust and all contaminants.

**General Information:**

Please refer to your technical sales representative for tinting recommendations. Overshooting dyes and tints can cause adhesion failure. It is to the user responsibility to validate performance.

Apply a generous layer of the wipe stain, wait 30 seconds to 1 minute to start wiping off the stain using a clean rag. It is important to process quickly. Once the work done, a 4 hours waiting period at room temperature should be respected before the application of the water-based sealer.

To obtain expected results, Promatch® Waterborne W/S Base should be applied at a temperature above 18°C and relative humidity below 65%.

See SDS - Keep from freezing. Contact with metallic surfaces must be avoided. It is important to recoat the stain within 8 hours of its application.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
<b>Tack Free Time:</b>	N/A	N/A
<b>Dry to Sand:</b>	N/A	N/A
<b>Dry to Stack:</b>	N/A	N/A

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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