

## 441-22XX Chemlack Express 275 NC Clear TC

|                       |                     |                             |   |
|-----------------------|---------------------|-----------------------------|---|
| <b>Product codes:</b> | 441-2210 Matte      | <b>Viscosity</b>            | Zahn #2 signature cup 16-18 sec at 77°F |
|                       | 441-2220 Low Gloss  | <b>Flash Point:</b>         | -4°F (-20°C)                            |
|                       | 441-2240 Satin      | <b>Density (lb/gal):</b>    | 7.4                                     |
|                       | 441-2260 Semi-Gloss | <b>Solid (% by weight):</b> | 20%                                     |
|                       | 441-2290 High Gloss | <b>Solid (% by volume):</b> | 14%                                     |
|                       |                     | <b>Shelf Life (months):</b> | 12                                      |

### Product Description:

Chemlack Express 275 is a single component nitrocellulose lacquer that provides good depth and clarity. This product has been formulated to meet 275 g/l VOC regulations. Chemlack Express 275 is a quality coating designed for the professional applicator that requires an easy to handle product. Chemlack Express 275 is supplied at a ready to spray viscosity. This coating will dry quickly and sand easily. All nitrocellulose lacquers will yellow over time. This could become an issue if this product is used over white surfaces. This yellowing generally adds a warm patina when applied over most other colors and stains.

Recommended: Architectural Woodwork Institute Nitrocellulose Lacquer System (8<sup>th</sup> Ed).

### Uses:

Chemlack Express 275 is recommended for household furniture, millwork, decorative items as well as many other interior wood applications. Chemlack Express 275 may be used for many interior wood applications.

### Environmental Data (as supplied):

|                                |        |
|--------------------------------|--------|
| <b>VOC less exempt lb/gal:</b> | <2.29  |
| <b>VOC lb/gal:</b>             | <0.43  |
| <b>VOC less exempt g/l:</b>    | <275   |
| <b>VOC g/l:</b>                | <52    |
| <b>VOC lb/lb Solid:</b>        | <0.35  |
| <b>VHAPs lb/lb Solid:</b>      | <0.001 |

### Note:

See individual compliance sheets for specific data

### Application Data

|                               |  |
|-------------------------------|--|
| <b>Suggested Uses:</b>        | Wood Finish  |
| <b>Mixing Ratio:</b>          | N/A  |
| <b>Pot Life:</b>              | N/A  |
| <b>Application Viscosity:</b> | Zahn #2 signature cup 14 – 17 seconds  |
| <b>Reducer:</b>               | 803-1325 or 803-1349   |
| <b>Retarder:</b>              | 800-5915   |
| <b>Clean-up Solvent:</b>      | 800-5500   |
| <b>Recommended Wet Film:</b>  | 3 – 5 mils   |
| <b>Coverage:</b>              | Coverage is 225 sq. ft/gal at 1 mil dry and at 100% transfer efficiency. Coverage will vary depending on method of application or coating thickness. |

### Note:

The addition of these reducers or retarders could affect 275 VOC compliance.

Directions for use:

Surface Preparation:

Substrate must be sanded using 120, 150 or 180 grit stearted paper prior to staining or coating. Sealers, if used, should be sanded prior to being coated with 280/320 grit stearted paper. Appropriate sealers are Chemcraft lacquer sealers, or self seal. Chemlack Express 275 cannot be used on metal or old oil finishes. AkzoNobel recommends using 825-39XX series stains.

General Information:

Agitate material before use. Chemlack Express 275 must be agitated thoroughly at all times to ensure product consistency and consistent gloss.

Apply at 3-5 mils wet on sanded substrate. Further coats may be applied after complete drying followed by sanding with 280/320 grit stearted paper.

Maximum film build of Chemlack Express 275 should not exceed 3 mils dry. Maximum film build of total coating system must not exceed 3 mils dry.

Chemseal Express 275 546-1222 and Chemseal 275 546-1900 are recommended. However, if desired this product may be used as a self-seal product.

Chemlack Express 275 should not be used and dried at temperatures below 64°F or relative humidity above 65%. THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

| Drying Times:   | Room Temperature (68°F) | Forced Drying Schedule (122°F) |
|-----------------|-------------------------|--------------------------------|
| Tack Free Time: | 10 minutes              | Flash off before entering oven |
| Dry to Sand:    | 20 - 25 minutes         | 15 – 20 minutes                |
| Dry to Stack:   | 2 - 3 hours             | 60 – 90 minutes                |

Note:  
N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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