

109-4995 Selva™ Pro Lucido Polyurethane High Gloss White Topcoat

Product codes: 109-4995	Viscosity Zahn #3 signature cup 30-35 sec at 25° F
	Flash Point: 27° C
	Density (kg/l): 1.32
	Solid (% by weight): 69.7
	Solid (% by volume): 55.9
	Shelf Life (months): 24

Product Description:

Lucido White High Gloss is a high performance, high sheen, two-component polyurethane coating. Lucido gives excellent depth of image, hardness and chemical resistance. Extremely durable with a great finish feel.

Uses:

Great choice for surfaces that require extra chemical resistance. Uses include interior marine and aircraft, cabinetry, store fixtures, and musical instruments.

Environmental Data (as supplied):	VOC less exempt g/l: 412
	VOC g/l: 412

Note:
N/A

Application Data	Suggested Uses: Wood Finishes
	Mixing Ratio: 1:1 with 876-9701
	Suggested Uses: 3-4 hours depending on temperature and humidity
	Application Viscosity: Zahn #2 signature cup 20-25 seconds
	Reducer: 803-2000
	Retarder: 800-2001 3-5% by volume
	Clean-up Solvent: 800-5500 Acetone
	Recommended Wet Film: 4-6 wet mils
	Coverage: N/A

Note:
MAXIMUM DRY FILM THICKNESS OF THE SYSTEM MUST NOT EXCEED 8 DRY MILS

Directions for use:

Surface Preparation:

Wood substrate should be sanded with 120 and 150 grit prior to application to ensure good adhesion. Sealers and primers should be well sanded using 240, 280 and 320 grit stearedated paper. Suitable primers are polyurethane (536-1700, 536-1701 or 536-1702) or polyester (458-XXXX). For optimal performance primers should be coated within 8 hours of sanding. Care should be taken during sanding to avoid sanding through the primer.

General Information:

Mix the desired amount of material and apply 3-5 mils wet. The coating when cured is very suitable to be buffed and polished where dust free conditions are not available. Allow product to cure (>24 hours) prior to buffing to reduce shrink-back. The relative humidity in the application and drying rooms should never exceed 75%. Viscosity on the mixed material should be monitored regularly to maintain a consistent appearance.

The mixed product contains 876-9701, an isocyanate based co-reactant. Please follow all precautions associated with handling and use of these materials.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	30-45 minutes	20-30 minutes
Dry to Sand:	8-12 hours	4-6 hours
Dry to Stack:	3 hours	2 hours

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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