

117-30XX Sadowhite Post-Cat Pigmented Topcoat

Product codes:	117-3010 10° Matte	Viscosity	Zahn #3 signature cup 21 sec at 25°C
	117-3020 20° Low Gloss		
	117-3035 35° Satin		
	117-3050 50° Semi-Gloss		
	117-3090 90° High Gloss		
	Flash Point:		20°C
	Density (kg/l):		1.13 ± 2% at 25°C
	Solid (% by weight):		62 ± 1%
	Solid (% by volume):		49 ± 1%
	Shelf Life (months):		12

Product Description:

Sadowhite is an acid curing, light stable, high-solids FAST DRYING Reactive Amino Coating (RAC) with good building properties. This is a fast building product due to its high solid content (49% volume). It gives a smooth, knock-proof and hard-wearing surface resisting influence from alcohol, water, etc. Sadowhite has very good light stability based on the type of resin used.

Uses:

Used as the final coat over wood, plywood, chipboard, etc. meant for interior use. This product is recommended for kitchen cabinets, high build office or residential furniture as well as many other interior wood applications where high build and durability are required.

Environmental Data (as supplied):

VOC less exempt lb/gal:
VOC lb/gal:
VOC less exempt g/l:
VOC g/l:
VOC lb/lb Solid:
VHAPs lb/lb Solid:

Note:

See individual compliance sheets for specific data

Application Data

Suggested Uses:	Spray
Mixing Ratio:	10% 999-031A
Suggested Uses:	4 hours
Application Viscosity:	22-30 sec Zahn #2 at 25°C
Reducer:	10-20% with 121-8020
Retarder:	800-5328 EEP
Clean-up Solvent:	Lacquer Thinner
Recommended Wet Film:	3 to 5 mils wet
Coverage:	19 m ² /l (205 pi ² /l) at 1 mil dry and at 100% efficiency. Coverage will vary depending on method of application or coating thickness.

Note:

N/A

Directions for use:

Surface Preparation:

Primer must be sanded with a #280/320 paper before application of the topcoat and must be recovered within 8 hours after sanding. Care should be taken during sanding to avoid sanding through the primer. Sadowhite must not be applied over metal, old finish or nitrocellulose lacquer.

General Information:

Catalyze and reduce material as recommended. To ensure proper sheen, the catalyzed material should be agitated at all times. Contact with metal surfaces should be avoided once the Sadowhite has been catalyzed. Apply 3-5 mils wet on sanded surface. A subsequent coat can be applied after complete cure and a good sanding with a #280/320 grit paper is necessary to obtain a good adhesion. Dry film thickness of topcoat must not exceed 3 mils. Total dry film thickness of system should not exceed 6 mils.

To obtain complete cure, the primer must be applied at a temperature above 18°C and relative humidity below 65%. When drying, this product is not to be exposed to ammonia vapors. Finished surface must not be cleaned with ammonia containing products.

Primers to use with 117-30XX: 220-005, 220-2250, 225-0010, 522-1624, 545-8016 and 546-7257.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	30 - 45 minutes	Flash off before entering oven
Dry to Sand:	90 - 120 minutes	12 hours
Dry to Stack:	45 - 60 minutes	2 hours

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc
1431 Progress Ave
High Point, NC 27260
336-841-5111

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