

**151-3130 Promatch® Wipe Stain Base**

<b>Product codes:</b> 151-3130 Wipe Stain Base (151-313)	<b>Viscosity</b>	Zahn #2 signature cup 22 sec at 25°C
	<b>Flash Point:</b>	-20°C
	<b>Density (kg/l):</b>	0.93 ± 2% at 25°C
	<b>Solid (% by weight):</b>	8-9%
	<b>Solid (% by volume):</b>	6-7%
	<b>Shelf Life (months):</b>	24

**Product Description:**

151-3130 is a wipe stain formulated especially to be tinted with 866 tints. Its unique solvent blend also gives the option of using dyes for the development of rich and deep color.

**Uses:**

151-3130 offers a simple one step stain system with very good clarity and grain fill. Its ease of workability and good open time allow for uniform appearance on large pieces.

**Environmental Data (as supplied):**

<b>VOC less exempt lb/gal:</b>	<5.6
<b>VOC lb/gal:</b>	<5.6
<b>VOC less exempt g/l:</b>	
<b>VOC g/l:</b>	
<b>VOC lb/lb Solid:</b>	<1.6
<b>VHAPs lb/lb Solid:</b>	<0.3

**Note:**

See individual compliance sheets for specific data

**Application Data**

<b>Suggested Uses:</b>	Spray / Wipe
<b>Mixing Ratio:</b>	N/A
<b>Suggested Uses:</b>	N/A
<b>Application Viscosity:</b>	N/A
<b>Reducer:</b>	N/A
<b>Retarder:</b>	N/A
<b>Clean-up Solvent:</b>	Lacquer Thinner
<b>Recommended Wet Film:</b>	3 - 5 mils wet
<b>Coverage:</b>	N/A

**Note:**

N/A

**Directions for use:**

**Surface Preparation:**

The substrate must be sanded with a 120, 150 or 180 grit sand paper and free of dust and all contaminants.

**General Information:**

Product must be thoroughly agitated before use and during application for color consistency.

Apply a wet coat of the wipe stain. Wipe off the stain using a clean rag. Let dry 30 to 60 minutes air dry before the application of the sealer.

Can be tinted with 886 tints at a maximum of 30% by volume and/or with dyes at a maximum of 5% by volume.

To obtain complete cure, system should be applied at a temperature above 18°C and relative humidity below 65%.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	<b>Room Temperature (20°C / 68°F)</b>	<b>Forced Drying Schedule (50°C / 122°F)</b>
<b>Tack Free Time:</b>	N/A	N/A
<b>Dry to Sand:</b>	N/A	N/A
<b>Dry to Stack:</b>	N/A	N/A

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc  
1431 Progress Ave  
High Point, NC 27260  
336-841-5111

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