

825-34XX Promatch® Dry Glaze

Product codes: 825-3410 Neutral Base 825-3411 White Base 825-3414 Yellow tint 825-3415 Brown tint 825-3416 Black tint 825-3417 Red tint	Viscosity	Zahn #2 signature cup 13 sec at 25°C (Neutral) Zahn #2 signature cup 18 sec at 25°C (White)
	Flash Point: Density (kg/l): Solid (% by weight): Solid (% by volume): Shelf Life (months):	12°C Neutral/White base, 7°C Tints @25°C 0.92 White, 0.86 Neutral/Tints 10% Neutral, 18% White, 20% Tints 4% Neutral, 6% White, 12-13% Tints 24

Product Description:

Concentrated pigment dispersion designed to provide an antiquated effect to furniture, cabinets and paneling.

Uses:

Use as protective coatings on all type of wood.

For interior use only.

Environmental Data (as supplied):

VOC less exempt lb/gal:	<5.6
VOC lb/gal:	<5.6
VOC less exempt g/l:	
VOC g/l:	
VOC lb/lb Solid:	<1.6
VHAPs lb/lb Solid:	<0.3

Note:

See individual compliance sheets for specific data.

Application Data

Suggested Uses:	Spray
Mixing Ratio:	N/A
Suggested Uses:	N/A
Application Viscosity:	As is
Reducer:	N/A
Retarder:	N/A
Clean-up Solvent:	Lacquer Thinner
Recommended Wet Film:	2-4 mils wet
Coverage:	N/A

Note:

N/A

Directions for use:

Surface Preparation:

The substrate must be sanded with a #120, 150 or 180 grit sand paper and free of dust and all contaminants.

General Information:

Apply Dry Glaze at approximately 3-4 mils wet over sealer coat. Allow to flash off and remove excess material with a solvent-wetted rag or "Scotch-Brite" pad. To ensure good adhesion of the finished system, as much filler as possible should be removed from the exposed areas.

825-3410 and 825-3411 are designed to be tinted with Dry Glaze Tints from the 825-34XX line, the use of liquid tinters will complicate the removal process and is not recommended.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	15 - 20 minutes	N/A
Dry to Sand:	15 - 20 minutes	N/A
Dry to Stack:	10 -15 minutes	N/A

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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