

## 825-7200 Promatch® Easywipe Neutral

<b>Product codes:</b> 825-7200 Clear Base	<b>Viscosity</b>	N/A
	<b>Flash Point:</b>	-26°C (78°F)
	<b>Density (kg/l):</b>	0.93
	<b>Solid (% by weight):</b>	10-30%
	<b>Solid (% by volume):</b>	7-24%
	<b>Shelf Life (months):</b>	24

### Product Description:

Easywipe 7200 stains offer a simple one step stain colour base, good clarity and grain fill with ease of workability. They may be clear coated with any clear system once properly dried.

### Uses:

Easywipe 7200 stains are all purpose wipe stains for furniture and cabinets. They should be mixed well due to heavy concentration of pigments. Stains are intermixable and reducible.

<b>Environmental Data (as supplied):</b>	<b>VOC less exempt lb/gal:</b>	<5.6
	<b>VOC lb/gal:</b>	<5.6
	<b>VOC less exempt g/l:</b>	
	<b>VOC g/l:</b>	
	<b>VOC lb/lb Solid:</b>	<1.6
	<b>VHAPs lb/lb Solid:</b>	<0.3

### Note:

See individual compliance sheets for specific data

<b>Application Data</b>	<b>Suggested Uses:</b>	Spray and Wipe
	<b>Mixing Ratio:</b>	N/A
	<b>Suggested Uses:</b>	N/A
	<b>Application Viscosity:</b>	As Supplied
	<b>Reducer:</b>	825-7200 Base
	<b>Retarder:</b>	N/A
	<b>Clean-up Solvent:</b>	Lacquer Thinner
	<b>Recommended Wet Film:</b>	3-5 wet mils
	<b>Coverage:</b>	N/A

### Note:

N/A

**Directions for use:**

**Surface Preparation:**

Substrate to be coated should be sanded with 120,150 or 180 grit sandpaper prior to coating. Hand sanding in the direction of the grain after orbital sanding is recommended to minimize sanding marks.

**General Information:**

Application may be by hand or spray. The stain must be wiped into the grain and wiped clean with a clean rag to ensure good adhesion by subsequent clear coats. If the stain is too dark, the colour strength may be reduced with Easywipe 7200 Clear Base 825-7200.

**IMPORTANT:** Product must be thoroughly agitated before use.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	<b>Room Temperature (20°C / 68°F)</b>	<b>Forced Drying Schedule (50°C / 122°F)</b>
<b>Tack Free Time:</b>	1 hour	30-40 minutes
<b>Dry to Sand:</b>	N/A	N/A
<b>Dry to Stack:</b>	N/A	N/A

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc  
1431 Progress Ave  
High Point, NC 27260  
336-841-5111

Updated: 2024-05-20 01:00:40

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