

876-9081 Lustrate Hardener

Product codes: 876-9081 Hardener	Viscosity	N/A
	Flash Point:	-4°C (39°F)
	Density (kg/l):	0.98 ± 2% at 25°C
	Solid (% by weight):	27%
	Solid (% by volume):	19%
	Shelf Life (months):	3

Product Description:
Isocyanate hardener for 2K urethane system, such as Lustrate 436-1399.

Uses:
For interior use only.

Environmental Data (as supplied):	VOC less exempt lb/gal:	<5.3
	VOC lb/gal:	<5.3
	VOC less exempt g/l:	
	VOC g/l:	
	VOC lb/lb Solid:	<2.3
	VHAPs lb/lb Solid:	<0.00

Note:
See individual compliance sheets for specific data

Application Data	Suggested Uses:	Spray
	Mixing Ratio:	See Technical bulletin of the product to be catalyzed
	Suggested Uses:	N/A
	Application Viscosity:	N/A
	Reducer:	N/A
	Retarder:	N/A
	Clean-up Solvent:	Lacquer Thinner
	Recommended Wet Film:	N/A
	Coverage:	N/A

Note:
N/A

Directions for use:

Surface Preparation:

N/A

General Information:

This product contains isocyanate. Take necessary precautions for the handling and use of this product. See MSDS for further information. This product is sensitive to moisture and can react with air humidity. Be sure to keep all containers tightly closed when not in use. 876-9081 should not be mixed with any products containing alcohol.

Protect eyes and skin from contact. If contact with eyes, wash thoroughly with water at least 20 minutes and call a doctor. THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	N/A	N/A
Dry to Sand:	N/A	N/A
Dry to Stack:	N/A	N/A

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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