Chemcraft
A Great Finish is Only the Beginning

AkzoNobel

**999-031A Catalyst**

| | | | |
|---|---|---|---|
| **Product codes:** | 999-031A Catalyst | **Viscosity** | N/A |
| | | **Flash Point:** | 20°C |
| | | **Density (kg/l):** | 0.91 ± 2% at 25°C |
| | | **Solid (% by weight):** | 18% |
| | | **Solid (% by volume):** | 11% |
| | | **Shelf Life (months):** | 6 |

**Product Description:**
Catalyst containing slow evaporation rate solvents. To be used especially in topcoats to get a good flow and leveling.

**Uses:**
This product cannot be use alone. Please refer to technical data sheet of product to be catalyzed. For interior usage only.

**Environmental Data (as supplied):**

| | |
|---|---|
| **VOC less exempt lb/gal:** | <7.91 |
| **VOC lb/gal:** | <7.91 |
| **VOC less exempt g/l:** | |
| **VOC g/l:** | |
| **VOC lb/lb Solid:** | N/A |
| **VHAPs lb/lb Solid:** | N/A |

**Note:**
See individual compliance sheets for specific data

**Application Data**

| | |
|---|---|
| **Suggested Uses:** | N/A |
| **Mixing Ratio:** | As recommended on Product Information Sheets |
| **Suggested Uses:** | N/A |
| **Application Viscosity:** | N/A |
| **Reducer:** | N/A |
| **Retarder:** | N/A |
| **Clean-up Solvent:** | Lacquer Thinner |
| **Recommended Wet Film:** | N/A |
| **Coverage:** | N/A |

**Note:**
N/A

**Directions for use:**

**Surface Preparation:**
N/A

**General Information:**
Measure carefully and accurately before adding to products. Agitate when adding to recommended acid cured products. Refer to Technical Bulletin of the product to be catalyzed. Do not under-catalyze or over-catalyze with this product. Under catalyzation will result in slow curing or an inability of the coating to cure. Over-catalyzation will result in a brittle film.

Avoid contamination or contact ferrous metals. Use high-grade stainless steel or appropriate plastic equipment and parts.

This product is corrosive. Protect eyes and skin from contact or splash. In case of accident, wash immediately with plenty of water for 20 minutes and call a doctor.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

| | Room Temperature (20°C / 68°F) | Forced Drying Schedule (50°C / 122°F) |
|---|---|---|
| **Tack Free Time:** | N/A | N/A |
| **Dry to Sand:** | N/A | N/A |
| **Dry to Stack:** | N/A | N/A |

**Note:**
N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.



Akzo Nobel Coatings, Inc
1431 Progress Ave
High Point, NC 27260
336-841-5111

Updated: 2024-05-19 01:00:30