

825-1892 Chemglaze Clear

Product codes: 825-1892	Viscosity	2350 cps
	Flash Point:	60.8°F (16°C)
	Density (lb/gal):	7.64
	Solid (% by weight):	30.4%
	Solid (% by volume):	21.2%
	Shelf Life (months):	12

Product Description:

Chemglaze clear 825-1892 is an all-purpose neutral glaze for furniture and cabinets.

Uses:

Used for coloring and enhancing the natural beauty of the wood

Environmental Data (as supplied):

VOC less exempt lb/gal:	5.31
VOC lb/gal:	5.31
VOC lb/lb Solid:	2.29
VHAPs lb/lb Solid:	0.27

Note:

N/A

Application Data

Suggested Uses:	Wood Glaze
Mixing Ratio:	N/A
Suggested Uses:	N/A
Application Viscosity:	N/A
Reducer:	801-1202
Retarder:	N/A
Clean-up Solvent:	Lacquer Thinner
Recommended Wet Film:	N/A
Coverage:	N/A

Note:

N/A

Directions for use:

Surface Preparation:

Substrate must be sanded using 120, 150 or 180 grit steared paper prior to glazing. Sealers should be sanded immediately prior to being coated with 280/320 grit steared paper.

General Information:

Prior to use, mix Chemglaze Clear carefully and reduce viscosity by adding approximately 50-100% reducer. Apply the reduced Chemglaze Clear by spraying or with a rag. Allow two to three minutes air drying before wiping. Wipe clean and do not leave on any excess material that may interfere with optimum adhesion. Chemglaze Clear must be thoroughly agitated to ensure product consistency.

Wipe on using a clean dry rag or spray on. Leave 2 - 3 minutes and wipe off. Air dry 45 to 60 minutes or air dry for 15 minutes at room temperature followed by at least 15 minutes at 158°F. The customer is responsible for following the recommended application procedures. Failure to adhere to the recommendations given in this Technical Data Sheet will likely result in unsatisfactory film appearance or film failure. The completed coating system should be checked for required properties prior to start-up of production. Product must be thoroughly agitated before use.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

Drying Times:

	Room Temperature (20°C / 68°F)	Forced Drying Schedule (50°C / 122°F)
Tack Free Time:	N/A	N/A
Dry to Sand:	N/A	N/A
Dry to Stack:	N/A	N/A

Note:

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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