

**825-3678 Promatch® ProGlaze Neutral Dry Glaze**

<b>Product codes:</b> 825-3678	<b>Viscosity</b>	N/A
	<b>Flash Point:</b>	109°F (43°C)
	<b>Density (lb/gal):</b>	11.31
	<b>Solid (% by weight):</b>	9.7%
	<b>Solid (% by volume):</b>	8.43%
	<b>Shelf Life (months):</b>	24

**Product Description:**

Promatch ProGlaze Neutral Dry Glaze is an all-purpose dry glaze for furniture and cabinets. It is specially formulated to be used with 844 tints and can be tinted up to a maximum of 7% by volume.

**Uses:**

Promatch ProGlaze Neutral Dry Glaze is used to provide a highlighting effect on furniture, cabinets and millwork. When properly applied, it will provide a highlighted effect with excellent adhesion properties.

<b>Environmental Data (as supplied):</b>	<b>VOC less exempt lb/gal:</b>	0.0
	<b>VOC lb/gal:</b>	0.0
	<b>VOC lb/lb Solid:</b>	0.0
	<b>VHAPs lb/lb Solid:</b>	0.0

**Note:**

The addition of 844 tints will cause an increase in VOC. Therefore a maximum of 6% by volume is required to maintain low VOC requirements (<240 g/l).

<b>Application Data</b>	<b>Suggested uses:</b>	Wood Glaze
	<b>Mixing Ratio:</b>	N/A
	<b>Pot life:</b>	N/A
	<b>Application Viscosity:</b>	N/A
	<b>Reducer:</b>	N/A
	<b>Retarder:</b>	N/A
	<b>Clean-up Solvent:</b>	800-5500
	<b>Recommended Wet Film:</b>	N/A
	<b>Coverage:</b>	N/A

**Note:**

N/A

**Directions for use:**

**Surface Preparation:**

N/A

**General Information:**

Prior to use, agitate thoroughly and tint as required with 844 line tints to a maximum of 7% by volume. Apply the Promatch Dry Glaze Neutral over a sealer coat. Sand sealer with 280/320 grit paper before use. The Promatch Dry Glaze Neutral needs to be applied and topcoated within 8 hours of sanding the sealer.

Apply by spray and allow the Promatch Dry Glaze Neutral II to dry before removing excess material with a solvent-wetted rag or Scotch-Brite pad. To ensure good adhesion of the finished system, remove as much of the Promatch Dry Glaze Neutral as possible from the exposed areas before topcoating.

Promatch ProGlaze Neutral Dry Glaze must be thoroughly agitated to ensure product consistency.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	<b>Room Temperature (20°C / 68°F)</b>	<b>Forced Drying Schedule (50°C / 122°F)</b>
<b>Tack Free Time:</b>	N/A	N/A
<b>Dry to Sand:</b>	N/A	N/A
<b>Dry to Stack:</b>	N/A	N/A

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc  
 1431 Progress Ave  
 High Point, NC 27260  
 336-841-5111